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SAIHYD

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SAI Hydraulics, Inc.

*Two Speed
Motors*

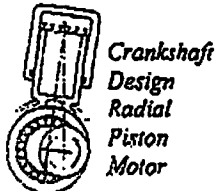
*Variable
Displacement
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*High Speed
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Gearboxes*

Wheel Drives

**Power
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Dear Hangsterfer's,

We at SAI Hydraulics have been pleased with the performance of Crystal Cut 355. We machine cast iron gear box parts which presents a lot of challenges in keeping the shop and parts clean and corrosion free.

In order to maintain concentrate in the sump, we keep our chips inside the machine overnight to drain the chips into the sump. This has in the past resulted in clinkering of the chips with previous products. Not so with the Crystal Cut 355. We run the chips out in the morning and they are dry and loose.

Finish is good and the parts appeared cleaner than with previous products. On an interrupted cut we are now able to "rough" 10-12 parts with an insert where before he was only getting 5-6. The coolant was the only change in the process, so it must be the reason.

We have since started running the Crystal Cut 355 in a machine that has a sump with a submerged auger and another machine with high pressure, both without incidence.

The shop smells clean and we are free from having to worry about our coolant.

Thank you for the product, your support and service.

SAI Hydraulics